PM-GRUP ECOLOGICALLY RESPONSIBLE

The philosofy, mission, products, people: All Bases of the PM-Group can be summarized in 2 close

Wishes and Needs of Customers

The people and their natural environmentAll employees who forms the company

Solutions which join customer needs

Operation of employees.

• Welfare of human being and it's environment

Ecological and economical, we are a meeting point of knowledge, intellect, ideas, effort and exchange

INNOVATIO

- Constant Quest for new surprising materials for current and new applications
- A game of challenges and efforts

ADDED VALU

Educating and assisting, after care, return packaging, coöperation with innovation centres and students, education



CUSTOMER SUPPORT IN SUSTAINABLE, PROFITABLE PRODUCTS TO REACH OPTIMAL RESULTS



COÖPERATION, HONEST BUSINESS RELATION AND QUALITY



HIGH QUALITY ACCORDING TO EUROPEAN STANDARDS

LET US MEET YOUR CHALLENGE



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DISCOVER ULTRA OPTIMIZED BEARINGS





\$9100 REV C -EN 9100 2009

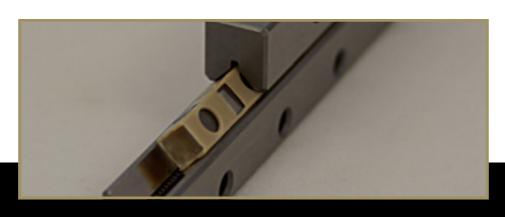
ISO 9001 : 2008

AQAP 2110 ED. 3: 200

PM Ultra optimized bearings The Best You can get!!!

PM High Performance Guides

For decades PM is innovating in linear technology and to meet today's most diverse customer requirements, PM introduces, beside the regular system, a optimized revolutionary anti cage creep solution for the next generation machines. The basics of the design, the pin and rack, is simple, most effective and well known the concept has proven it self in thousands of applications for many years.







ROLLERCAGE KRE+KRE-ACC										
Size 3 - 6 mm Rollers retained for horizontal and vertical installation material POM										
CAGE TYPE	DIMENSIONS				GUIDEWAY TYPE		ENDSTOP TYPE			
Standard	Corrosion Resistant	With Anti Cage Creep	D	t	w	t1	Standard	High Perfor- mance	Standard	High Perfor- mance
R3 x KRE	R3 x KRE-SS	R3 x KRE- ACC(-SS)	3	3,3	2,2	10,9	RSDE-3		GB-3(-SS)	
R4 x KRE	R4 x KRE-SS	R4 x KRE- ACC(-SS)	4	4,4	2,8	13,2	RSDE-4	RSDE-3/4	GB-4(-SS)	GB-3/4(-SS)
R6 x KRE	R6 x KRE-SS	R6 x KRE- ACC(-SS)	6	6,6	4,3	19,8	RSDE-6	RSDE-4/6	GB-6(-SS)	GB-4/6(-SS)

ROLLERCAGE KREV + KREV-ACC										
Size 3 - 6 mm Rollers retained for horizontal and vertical installation material PEEK										
CAGE TYPE			DIMENSIONS				GUIDEWAY TYPE		ENDSTOP TYPE	
Standard	Corrosion Resistant	With Anti Cage Creep	D	t	W	t1	Standard	High Perfor- mance	Standard	High Perfor- mance
R3 x KREV	R3 x KREV-SS	R3 x KREV- ACC(-SS)	3	3,3	2,2	10,9	RSDE-3		GB-3(-SS)	
R4 x KREV	R4 x KREV-SS	R4 x KREV- ACC(-SS)	4	4,4	2,8	13,2	RSDE-4	RSDE-3/4	GB-4(-SS)	GB-3/4(-SS)
R6 x KREV	R6 x KREV-SS	R6 x KREV- ACC(-SS)	6	6,7	4,3	19,8	RSDE-6	RSDE-4/6	GB-6(-SS)	GB-4/6(-SS)

KRE Cage design

- Newest technology boost life and performance

The KRE rollercage is designed with engineered plastics and new molding technologies offering a high density rollercage with reduced friction resistance and extreme low noise level. In the center of the KRE cage with anticage creep (ACC), a stainless steel pinion with a stainless steel cog is assembled which is perfectly matched to the rack inside the V-Groove of the rail without affecting the running performance of the linear guide system.

- Load capacity +50% Rigidity +100%

By closer tolerances and new molding technologies, the distance between the rollers is reduced to an absolute minimum. A maximum of rollers is fit into the cage which increase load capacity by 50% and rigidity by 100%

- Acceleration 30G++

KRE rollercages are the first industry standard cages which can handle accelerations to 30G and even more.

- Ultra High Vacuum(UHV) Compatible

By using special plastic material PEEK and cage design, the KREV type rollercage is also suited for applications which operates in (Ultra) High Vacuum.

- Mounting directions

KRE rollercages are suited for installation in all mounting directions without failing

- Flexible design

The design allowes that the cage can be cut according to the requested length and connected for longer lengths with and without ACC



NEW Linear Guide Anti Cage Creep Design

- ECM technology for integrated rack

The rack in the V-Groove of the guide is done by Precise Electro Chemical Machining (ECM). Precise Electro Chemical Machining is a relatively new technology and is based on electrolysis. By sending electrical pulses through the cathode (vibrating electrode), conducted by the electrolyte, the material will be dissolved until the product has obtained the right dimensions. Advantages of this process is that it is a cold process, so there is no influence by heat and no extra tensions are added to the material.

Best geometry

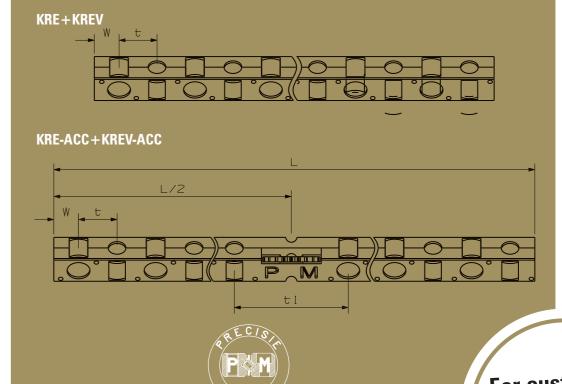
Using state-of-the-art manufacturing technologies optimizes the geometry of the guide. The rack is machined direct into the V-groove offering a rigid and strong design with savings of additional machining cost and without affecting the running performance.

- Flexible applications

This technology allows us to fit the rack directly into the guide and can be suited for all kind of applications where only special materials are allowed. Ultra High Vacuum-and Anti Magnetic Systems are one of the most common applications where we use this technology.

- No increase of friction
- No reduction of accuracy
- No influence of lubrication
- Increase operational life to its limits
- Zero cage creeping
- For all mounting orientations
- Easy to assemble
- Increase of load capacity and rigidity
- Accelerations up to 30G++
- Suited for all type of environments

Sizes 3, 4 and 6mm rollers with standard guides- and high performance guides



PM-BEARINGS



